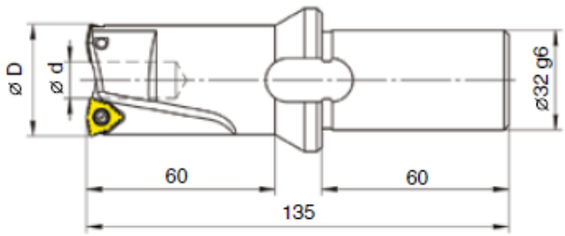
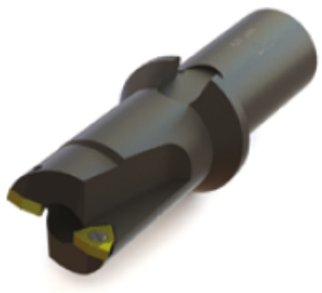
# Сверла укороченные с СМП для обработки отверстий в рельсах

| Обозначение | Сертификация | Цена, руб, без НДС |
|---|---|---|
| 420-36 | ТУ3912-001-36293294-2006 | 500,00 |
| 422-22 | ТУ3912-001-36293294-2006 | 500,00 |
| 424-36 | ТУ3912-001-36293294-2006 | 500,00 |
| 459-22 | ТУ3912-001-36293294-2006 | 500,00 |
| 315-36 | ТУ3912-001-36293294-2006 | 500,00 |

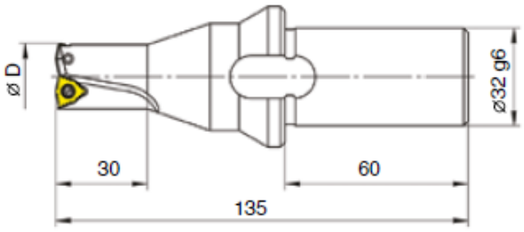
*для переносных станков типа СТР-1; СТР-2; 3023; 3028*

**420**

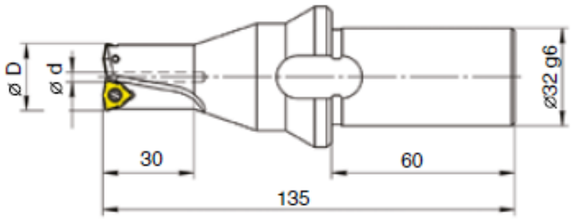


**422**

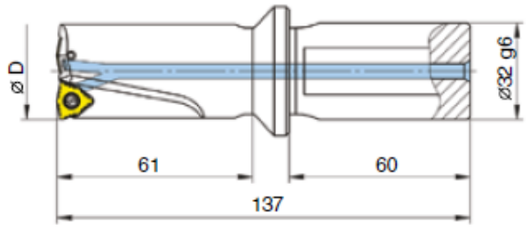



**459**



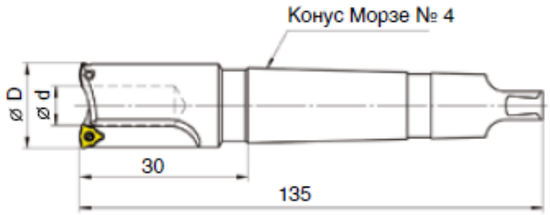

*для станков МП6-1515 с подводом СОЖ*

**424**

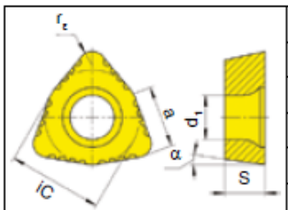



*для станков типа РСМ-1М*

**315–330**




| Обозначение | D | d | | | МНП |
|---|---|---|---|---|---|
| **420-36** | 36 | 13,0 | | | WCMX 06… |
| **422-22** | 22 | - | | | WCMX 05… |
| **459-22** | 22 | 3,2 | | | |
| **424-36** | 36 | - | | | WCMX 06… |
| **315-36** | 36 | 16,7 | | | WCMX 05… |
| **330-22** | 22 | 3,2 | | | |




| Размер | Обозначение | iC | a | s | α° | $d_1$ | $r_ε$ | Винт |
|---|---|---|---|---|---|---|---|---|
| **05** | WCMX 050308 | 7,940 | 5,430 | 3,18 | 7 | 3,5 | 0,8 | SS-30085-MI |
| **06** | WCMX 06T308 | 9,525 | 6,520 | 3,97 | 7 | 4,0 | 0,8 | SS-35100-MI |
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